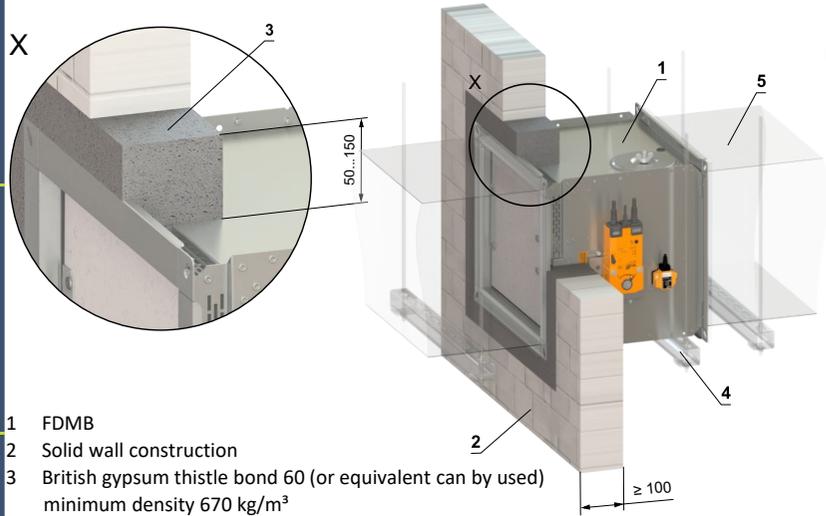


FDMB EI 120 S (Solid wall - Fire Pro Fire stop)



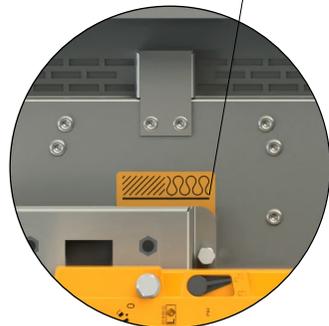
- 1 FDMB
- 2 Solid wall construction
- 3 British gypsum thistle bond 60 (or equivalent can by used) minimum density 670 kg/m³
- 4 Fixing profile with threaded rod
- 5 Duct

FDMB can be installed with blade axis positioned either vertically or horizontally and with the actuator positioned at 0°, 90° or 270°, but not at 180°

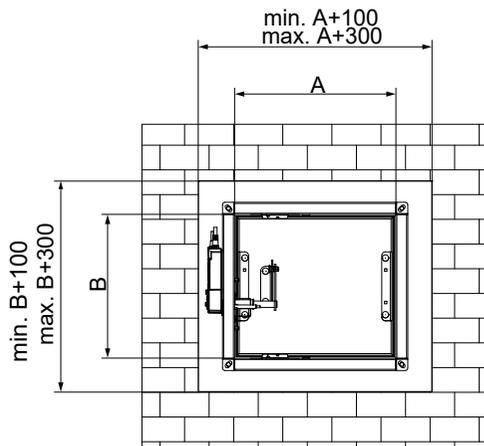
Damper must be installed to the built in edge shown by orange label on the damper. Blade overlaps must be accounted for to ensure blade operation is not compromised. For full blade overlap dimensions please see product TPM.



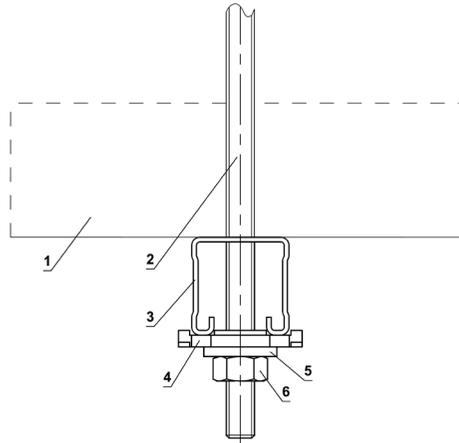
FFDM Breakaway Joint should be used either side of the damper. See Product TPM for full duct connection details.



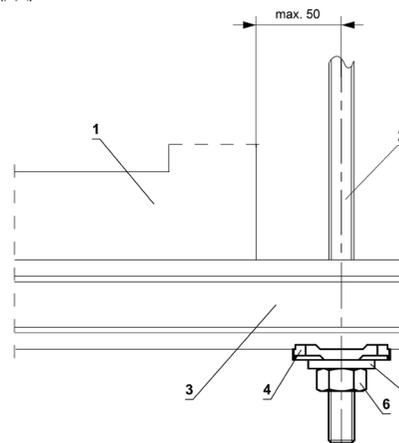
Built in edge



Drop rod and hanger location, please ensure that actuator operation is not compromised and ensure sufficient space to allow access hatch removal.

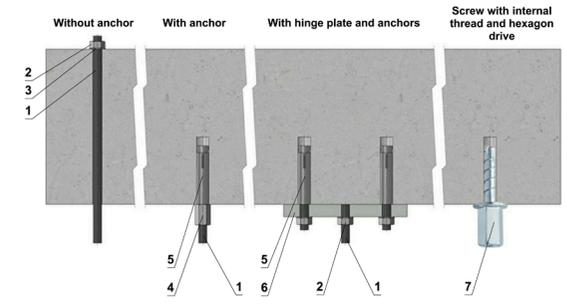


Drop rod and hanger position is not critical and can be positioned to suit the particular installation, applying symmetry where possible.

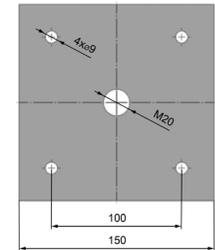
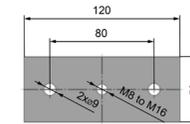


- Position:
- 1 FDMB
 - 2 Threaded rod M8 - M20
 - 3 Support HILTI (MQ-41 = <100kg) or (MQ-41/3 = >100kg)
 - 4 Bored plate HILTI MQZ-L
 - 5 Washer for M8 - M20
 - 6 Nut M8 - M20

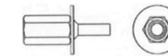
Advice provided by a fixing specialist contractor takes precedence.



Hinge plates



Screw with internal thread and hexagon drive



Load capacities of threaded hanger rods F [N] at the required fire resistance 90 minutes

Size	As [mm]	Weight G [kg]	
		for 1 piece	for 1 pair
M8	36.6	22	44
M10	58	35	70
M12	84.3	52	104
M14	115	70	140
M16	157	96	192
M18	192	117	234
M20	245	150	300

Position:

- 1 Threaded rod M8 - M20
- 2 Nut
- 3 Washer
- 4 Coupling nut
- 5 Anchor
- 6 Hinge plate - min. thickness 10mm
- 7 Concrete screw tested for fire resistance R30-R90, max. tension up to 0.75KN (length 35mm)

Drop rod diameter is based on damper weight, see full Damper TPM for further technical details or contact help@Mandik.co.uk. Mandik reserves the right to update this information without prior notice.

		Mandik UK Ltd www.mandik.co.uk Office: 0117 4526376	130 Aztec West Park Avenue Bristol BS32 4UB
		UKCA certified acc. to EN 15650	
Title: FDMB - Solid wall/ Fire Pro		Tested in accordance with EN 1366-2	
Classification: EI 120 (ve i<->o) S		Size: (min-max) 100x100 - 1000x500 up to 0.5m2	
Drawing No: 0000-0000-110 Rev 2		Date: 03/07/2023	
		Illustrated: AA	Approved: MF
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